

# VIPER 150 MIG

## 150 Amp MIG Welder



Welds: Steels, Stainless, Cast Iron, Bronze, Aluminium, Copper



## FEATURES



**Standard MIG - 30 ~150 Amps**  
Duty Cycle 15% @ 150Amps



**MMA Stick mode - 10 ~ 130 Amps**  
Duty Cycle 15% @ 130Amps



**Amperage Adjustable**  
**Voltage Adjustable**  
**Wire Speed Adjustable**



**Over Temperature warning**



**Manufactured in compliance to AS/NZ60974.1**



- MIG with Gas and Gasless wire function
- 5Kg Spools
- Tolerant to variable power supply
- Portable
- Burnback adjustment
- Wire Inch

### Technical Data

Power Supply / Phases (V-Ph)	240v - 1 +/- 15%
Duty Cycle @ 40°C as per AS/NZ60974-1	15% @ 150 Amps MIG
No Load Voltage (V)	17 - 52
Output Current Range MIG	30A/15.5V - 150A/21.5V
Rated Power MIG	7.0 KVA
I <sub>eff</sub> MIG	10 Amps
Power factor	0.67
Protection Class	IP21S
Insulation Class	F
Dimensions Power Source (LxWxH)	485x205x320mm
Weight Power Source	12.5 Kg
Warranty	1 years on power source
Certification Approval	AS/NZ60974-1



### Overview

The VIPER MIG150 is a new inverter-based portable MIG welding machine with added MMA function. The MIG function allows you to weld with both Gas Shielded and Gas-less wire applications. Easy step-less adjustment of voltage and wire feed make for easy setting of welding parameters giving excellent welding results. Wire Inch gives easy feeding of the wire during set up without gas wastage and the Burn Back adjustment leaves the wire out ready for the next weld. MMA welding capability delivers easy electrode welding with high quality results, including cast Iron and stainless. Being 240v single phase gives great versatility. Ideal for DIY and home workshop. Designed and built to our specification. Certified to - AS/NZ60974-1

### MACHINE PACKAGE: KUMJRV150

VIPER MIG 150, SB15 3M Sure Grip MIG Torch, UNI-FLAME Twin Gauge Argon Regulator, Arc Lead Set, 2M Gas Hose Complete with fittings,

